

## 3800 Series Brass Pull Handles Installation Instructions

Single Fix External

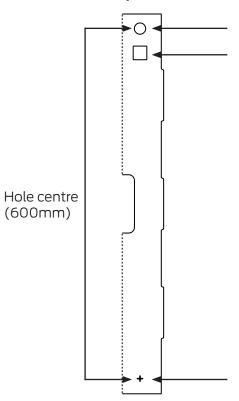
## **Tools required**

- Tape measure
- Soft pencil
- Level

- 6mm drill bit
- 10mm drill bit
- Drill

- #2 Allen key
- #4 Allen key
- Square tool

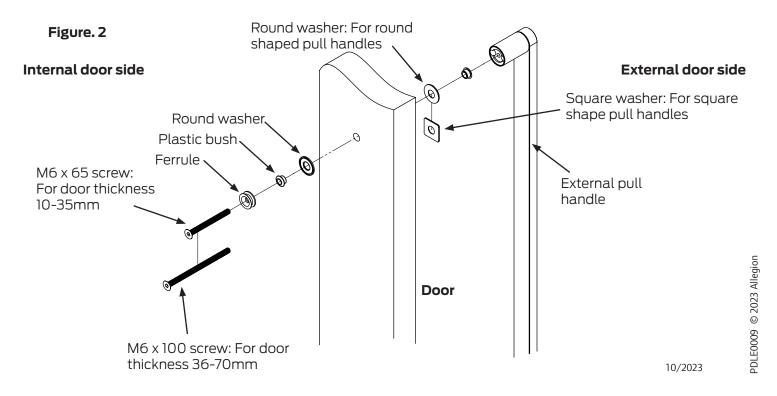
Figure. 1 Cardboard template



Circle cut-out used to hang over the top ferrule

Square cut-out - place over ferrule to help maintain correct orientation of square washer and leg while tightening ferrule screw

Cross cut-out to mark hole position





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## Instructions

- I. Use a **square tool** to mark the top hole position on both sides of the door using a **soft pencil**.
- 2. On internal side of the door, **drill** a 6mm pilot hole halfway through the top hole position and then **drill** a 10mm hole <u>halfway</u>. Repeat on the external side of the door until they meet for a through hole.
- **3.** Remove the cardboard template (*Figure. 1*) located at the inner fold of the lid from the packaging. The square cut-out can be used to help orientate the square washer and ferrule correctly if required in step 4.
- **4.** Using a **#4 Allen key**, assemble the ferrule fixings for the internal side and screw into the external pull handle with washer installed. Refer *Figure. 2*. Ensure screw is tight.

Note: For metal doors, ensure the door is not deformed due to overtightening.

- **5.** Hang the cardboard template on the ferrule using the circle cut-out and push the template flat against the door. Use a **level** to help straighten the template.
- **6.** Then with a **soft pencil**, use the bottom cross cut-out to mark the bottom hole position and use a **square tool** to help mark this position on the opposite side of the door.

Warning: Before drilling a through hole ensure the external pull handle is not in the way.

- 7. Repeat step 2 for the bottom hole.
- 8. Repeat step 4 for the bottom hole.
- **9.** Place the brass caps onto the ferrules and use a **#2 Allen key** to tighten the pre-assembled grub screw (*Figure. 3*).

Figure. 3 Side view - brass cap

